



Solid-State Light. Done Right.

## APPROVAL SHEET

AOT MODEL NAME	4014PCT
AOT PART NUMBER	4014C-B001
CUSTOMER NAME	General
DATE	2021/Sep
VERSION	01

MAKER			CUSTOMER			
Prepared	Checked	Approved				
<i>Yo.Chen</i>						

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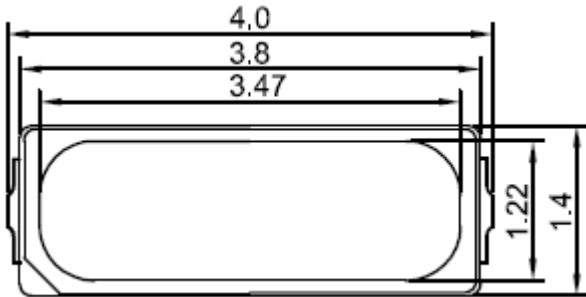


## Package Outline

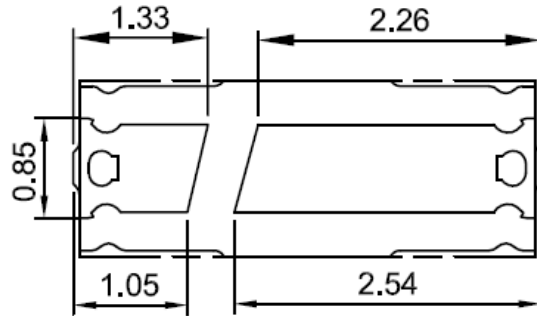
Type Number: 4014C-B001

Unit: mm, Tolerance:  $\pm 0.2$  mm

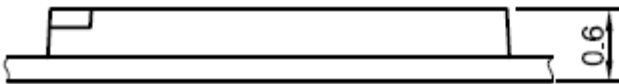
Top View



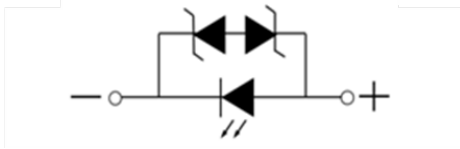
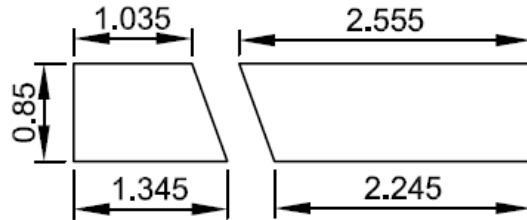
Bottom View



Front View



Recommended soldering pad design



Item	Materials
Package	Heat-Resistant Polymer
Encapsulating Material	Silicone Resin
Electrode	Ag Plating Copper Alloy

- Single blue chip.
- High brightness SMD.
- Compact package outline (LxWxH) of 4.0 mm x 1.4 mm x 0.6 mm.
- Compatible with reflow soldering.
- Complies with RoHS Directive.

## Optical/Electronic Characteristics (Ts=25°C)

AOT Reading Standards						
Item	Symbol	Condition	Min	Typ	Max	Unit
Forward Voltage	$V_F$	$I_F = 20\text{mA}$	2.7	-	2.9	V
Luminous Flux	$\phi_V$	$I_F = 20\text{mA}$	35	-	39	mW
Thermal Resistance	$R_{thj-s}$	-	13 ( $T_S=25^\circ\text{C}$ )	16 ( $T_S=25^\circ\text{C}$ )		$^\circ\text{C/W}$

\* Tolerance of measurements of the Forward Voltage is  $\pm 0.05$  V.

\* Tolerance of measurements of the Luminous Flux is  $\pm 7\%$ .

## Absolute Maximum Ratings (Ts=25°C)

Item	Symbol	Maximum Value	Unit
Forward Current	$I_F$	30	mA
Peak Pulse Forward Current	$I_{FP}$	90	mA
LED Junction Temperature.	$T_j$	125	$^\circ\text{C}$
Operating Temperature.	$T_{opr}$	-35 ~ +85	$^\circ\text{C}$
Storage Temperature.	$T_{stg}$	-40 ~ +100	$^\circ\text{C}$
Power Dissipation	$P_D$	87	mW
Soldering Temperature	$T_{sld}$	Reflow Soldering 260°C, 10sec	
Forward Voltage at Low Current	$V_{F2}$	>1.9 ( @1uA )	

\*  $I_{FP}$  Conditions : Pulse Width  $\leq 10\text{msec}$ , and duty  $\leq 1/10$

\* Max condition is not guarantee for life time

## Group Definition of Forward Voltage

Rank	Condition	VF(V)
S2	T <sub>A</sub> =25°C I <sub>F</sub> =20mA	2.7 ~ 2.8
S3		2.8 ~ 2.9

## Group Definition of Brightness

Rank	Condition	Luminous Flux(mW)
A35	T <sub>A</sub> =25°C I <sub>F</sub> =20mA	35 ~ 36
A36		36 ~ 37
A37		37 ~ 38
A38		38 ~ 39

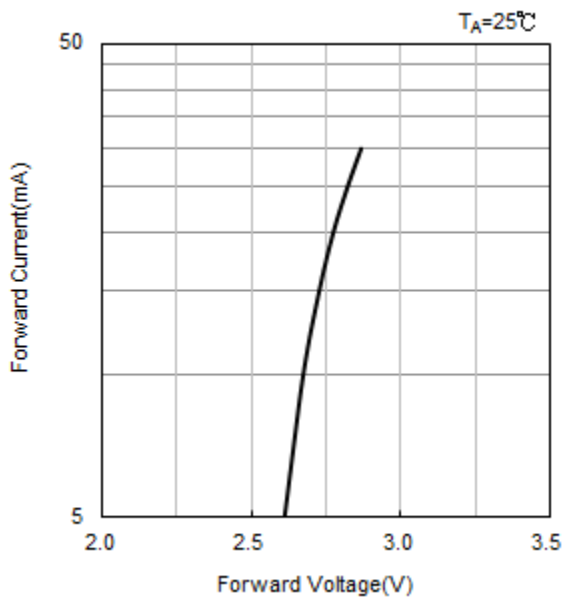
\*A shipment shall consist of LEDs in a combination of above ranks.

\*The percentage of each rank in the shipment shall be determined by AOT.

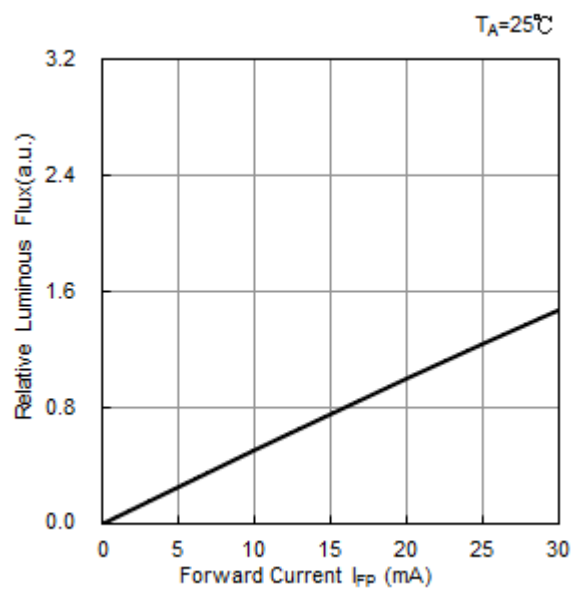
\*The ranking information of LEDs can be found on the reel label.

## Optical and electrical characteristics

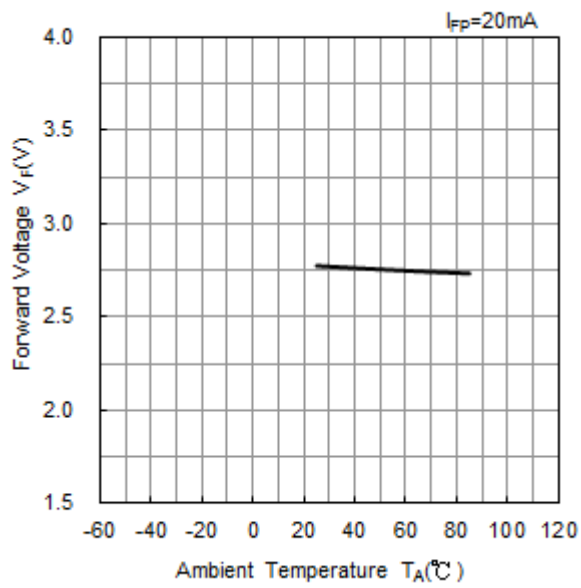
Forward Voltage vs. Forward Current



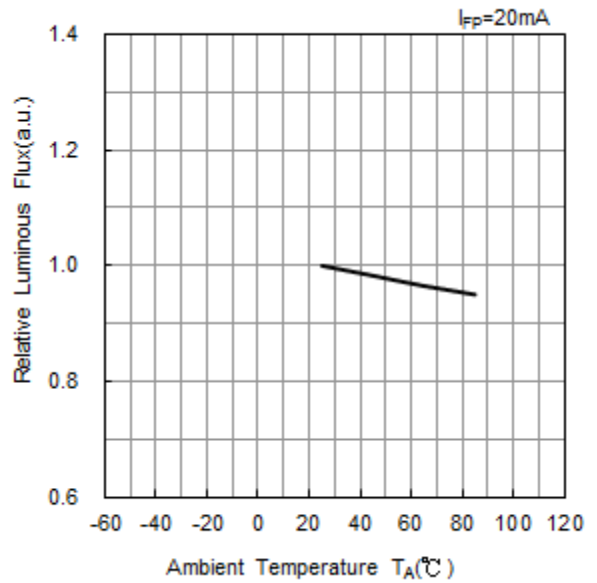
Forward Current vs. Relative Luminous Flux



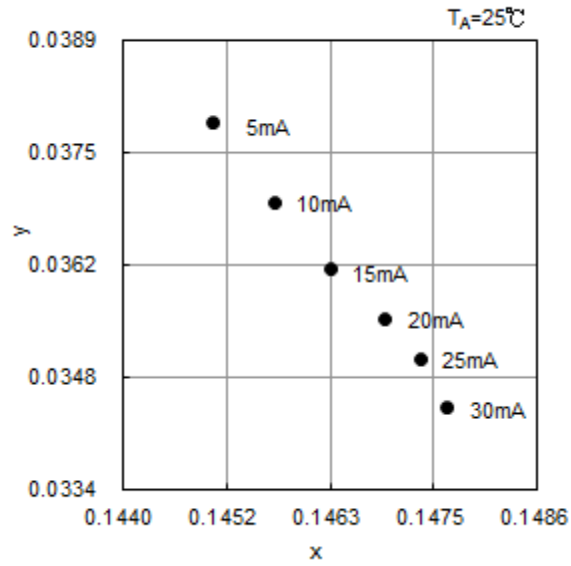
Ambient Temperature vs. Forward Voltage



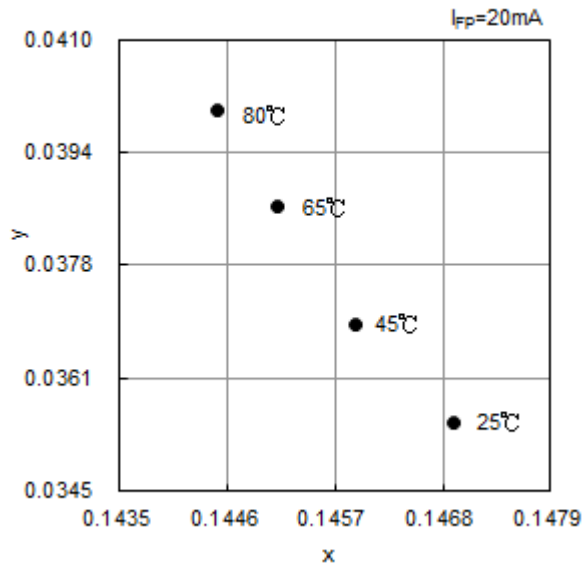
Ambient Temperature vs. Relative Luminous



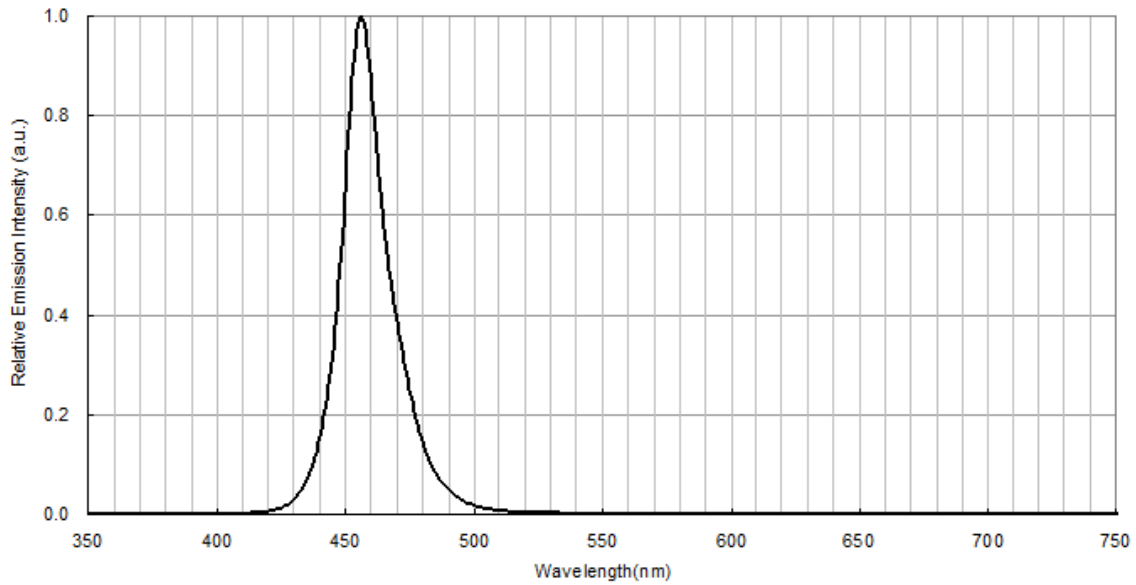
**Forward Current vs. Chromaticity Coordinate**



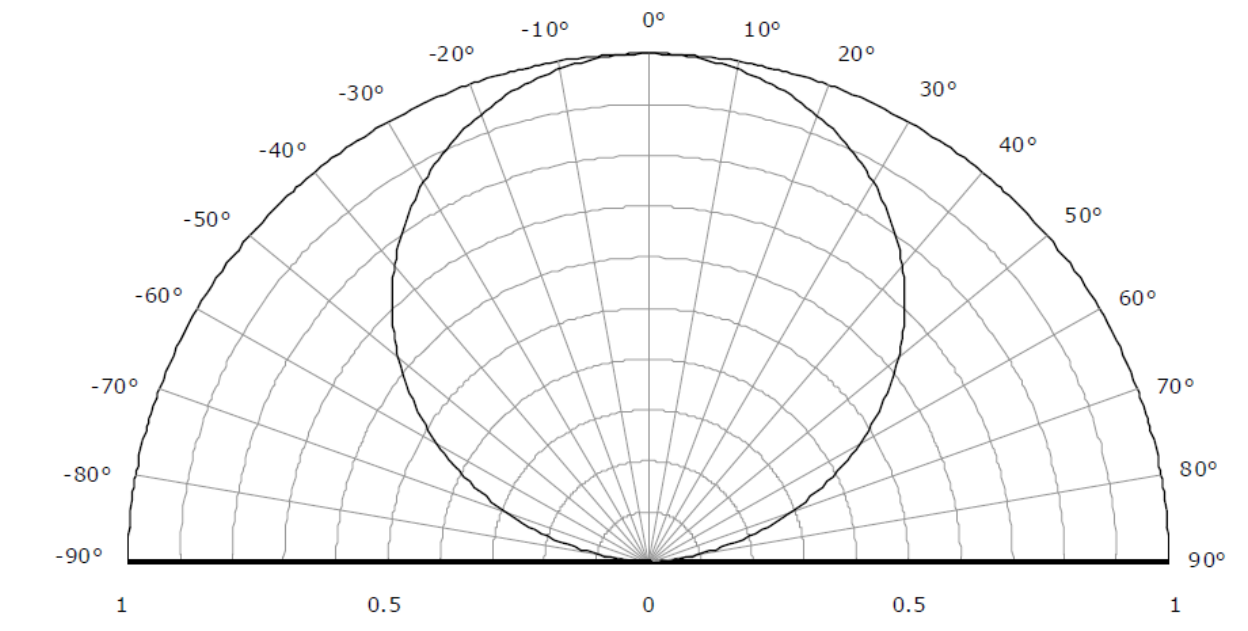
**Ambient Temperature vs. Chromaticity Coordinate**



## Spectrum( $T_A=25^\circ\text{C}$ , $I_{FP}=20\text{mA}$ )



## Radiation Pattern( $T_A=25^\circ\text{C}$ , $I_{FP}=20\text{mA}$ )





## **Recommended Reflow Soldering Conditions**

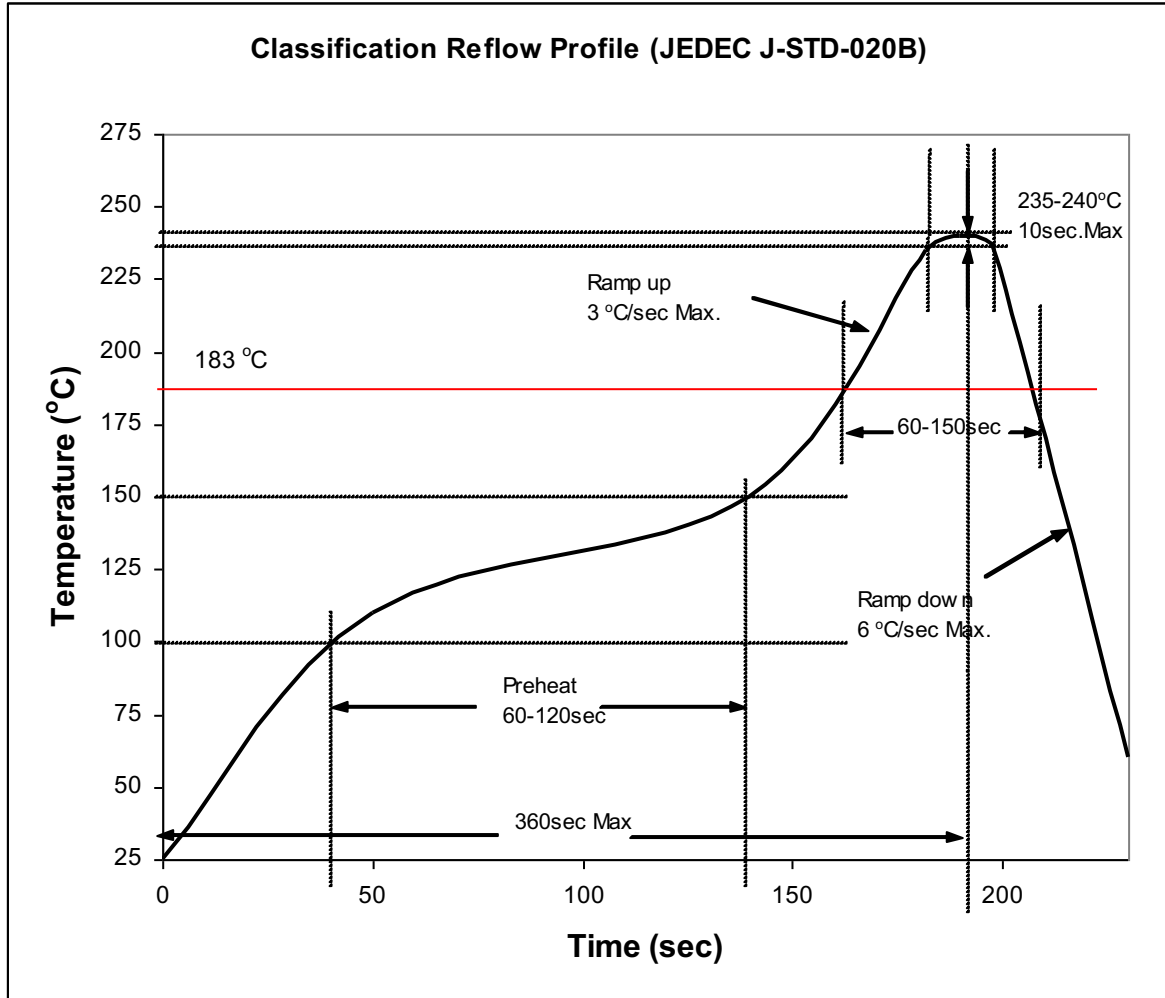
### Surface Mounting Condition

In automatic mounting of the SMD LEDs on printed circuit boards, any bending, expanding and pulling forces or shock against the SMD LEDs should be kept min. to prevent them from electrical failures and mechanical damages of the devices.

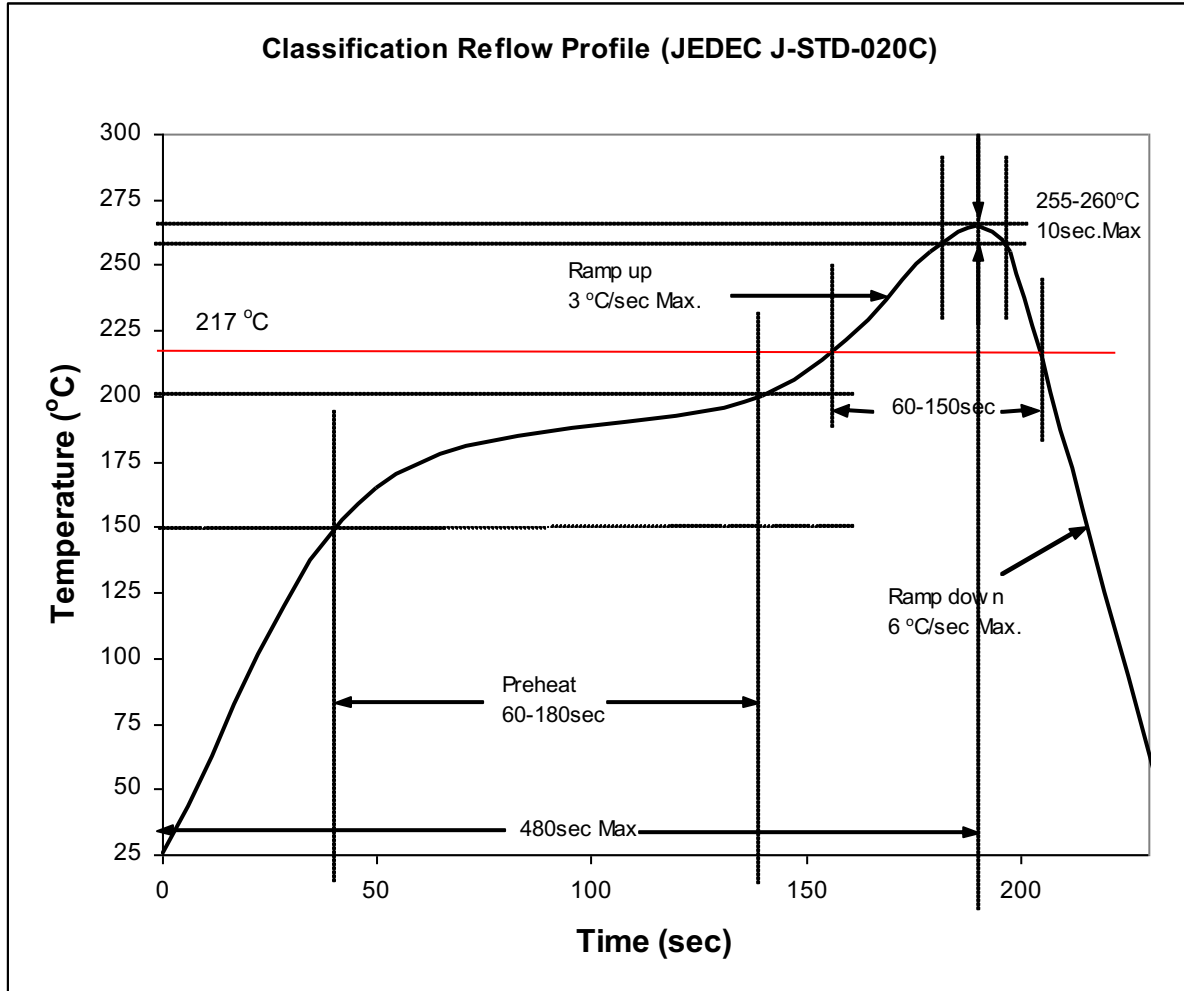
### Soldering Reflow

- Soldering of the SMD LEDs should conform to the soldering condition in the individual specifications.
- SMD LEDs are designed for Reflow Soldering.
- In the reflow soldering, too high temperature and too large temperature gradient such as rapid heating/cooling may cause electrical & optical failures and damages of the devices.
- AOT cannot guarantee the LEDs after they have been assembled using the solder dipping method.

#### 1) Lead Solder



## 2) Lead-free Solder



### 3) Manual Soldering Conditions

- Lead Solder

Max. 300 °C for Max. 3sec, and only one time.

- Lead-free Solder

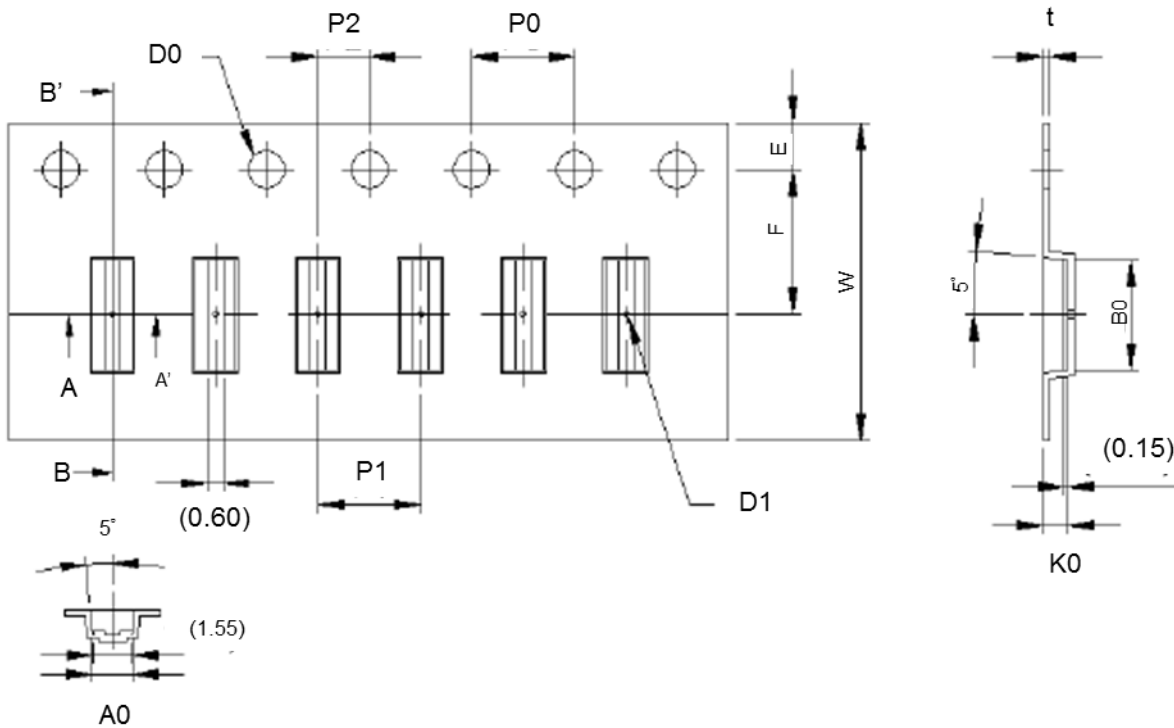
Max. 350 °C for Max. 3sec, and only one time.

- There is possibility that the brightness of LEDs is decreased, which is influenced by heat or ambient atmosphere during reflow. It is recommended to use the nitrogen reflow method.

- After LEDs have been soldered, repair should not be done. As repair is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will be damaged by repairing or not.

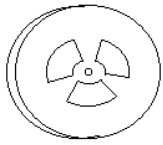
- Reflow soldering should not be done more than two times.

**Dimensions (Unit :mm)**

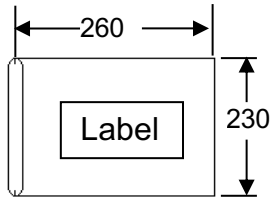
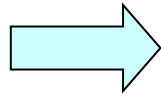


Item	Spec.	Tolerance(mm)	Item	Spec.	Tolerance(mm)
<b>W</b>	12.00	±0.20	<b>P2</b>	2.00	±0.05
<b>E</b>	1.75	±0.10	<b>t</b>	0.23	±0.05
<b>F</b>	5.50	±0.10	<b>A0</b>	1.55	±0.05
<b>D0</b>	1.50	±0.10,-0	<b>B0</b>	4.20	±0.05
<b>D1</b>	1.00	±0.10	<b>K0</b>	0.95	±0.05
<b>P0</b>	4.00	±0.10	<b>α</b>	Max 5°	
<b>P1</b>	4.00	±0.10			

## Packing Formation

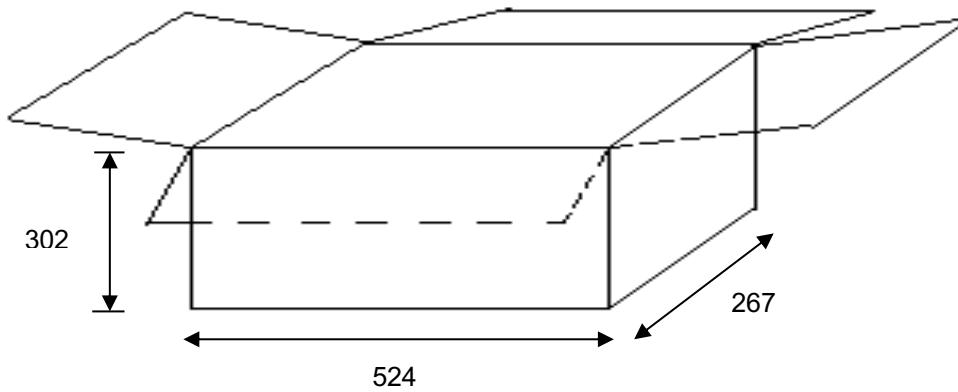
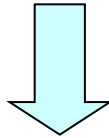


Diameter : 178 mm  
 Width : 8 mm  
 3,500 pcs/Reel  
 Antistatic Reel

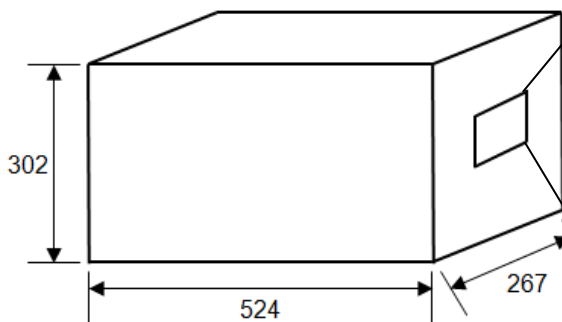


MBB Bag  
 +5g drying agent  
 +Humidity card  
 1 Reel / Bag

50 Bags / 1 Carton  
 ⇒ 175,000 pcs/ 1Carton






## Package Outlook



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Customer	
PO No.	
Part No.	
Quantity	
Packing Date	
Carton No.	
Ship No.	
QC Check	
備註	

## Reel Label Definition

SMD LED	SAP. No.
Part Number : XXXXX-XXXX	
Brightness : A	
CIE : B	
VF : C	
Quantity : nn ea	
Serial No : SM0yymmddxxxx	
	
Cust. PN. : XXXXX-XXXX	

A : Iv value.  
B : CIE value noted  
C : Vf value.  
nn : Quantity of LED

SM0yymmddxxxx : yy : year, mm : month, dd : day, xxxx : reel no.

\*Reel Label to fill in practice data of all LED characteristic

## Reliability Test

No.	Test Item	Standard Test Method	Test Conditions	Note	Number of Damaged
1	Room Temp. Life Test	Internal Ref.	$T_A=25^{\circ}\text{C}, I_F=20\text{mA}$	1000 hr	0/20
2	High Temp. Operation	JESD22-A108	$T_A=65^{\circ}\text{C}, I_F=20\text{mA}$	1000 hr	0/20
3	High Temp. Operation	JESD22-A108	$T_A=85^{\circ}\text{C}, I_F=20\text{mA}$	1000 hr	0/20
4	High Temp. Storage	JESD22-A103	$T_A=100^{\circ}\text{C}$	1000 hr	0/20
5	Low Temp. Operation	JESD22-A108	$T_A=-40^{\circ}\text{C}, I_F=20\text{mA}$	1000 hr	0/20
6	High Temp. and High Humidity Operation	JESD22-A119	$60^{\circ}\text{C } 90\% \text{RH}, I_F=20\text{mA}$	1000 hr	0/20
7	Temperature and humidity cycle test	IEC68-2-38	$25^{\circ}\text{C} \sim 65^{\circ}\text{C} \sim -10^{\circ}\text{C}, 90\% \text{RH}$ 24hr per cycle	10 cycle	0/20
8	Thermal Cycling Test	JESD22-A106	$-40^{\circ}\text{C} \sim 100^{\circ}\text{C}$ , 30min Transform time 5min	300 cycles	0/50

## Criteria for Judging Damage

Item	Symbol	Test Conditions	Criteria for Judgement	
			Min.	Max.
Forward Voltage	$V_F$	$I_F=20\text{mA}$	-	*U.S.L $\times$ 1.1
Luminous Flux	$\phi_v$	$I_F=20\text{mA}$	*L.S.L $\times$ 0.7	-

\* U.S.L: Upper Standard Level

\* L.S.L: Lower Standard Level

## **Cautions**

### (1) Moisture Proof Package

The moisture proof package should be used to prevent moisture in the package as the moisture may Cause damage to optical characteristics of the LEDs.

The aluminum bag with zipper is used for moisture proof package. And, the moisture absorbent Material, Silica gel, is inserted into aluminum bag.

### (2) Storage:

Storage Conditions

Before opening the package:

The LEDs should be kept at 30°C or less than 90%RH or less. The LEDs should be used within a year. When storing the LEDs, moisture proof packaging with absorbent material is recommended.

After opening the package:

After open the package, the LED should be kept at 30°C, 60%RH or less. The LED should be soldered within 168 hours (7 days) after opening the package. If unused LEDs remain, it should be stored in moisture proof condition.

### (3) Heat Generation

Thermal design of the end products is of paramount importance. The heat generation must be taken into design consideration when using the LED. The coefficient of the temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of LED placement on the board, as well as other components.

### (4) Static Electricity

Static electricity or surge voltage damages the LEDs. All equipment and machinery must be properly grounded. It is recommended to use a wristband or anti-electrostatic glove when handing the LEDs. When inspecting the final products in which LEDs were assembled, it is recommended to check whether the assembled LEDs are damaged by static electricity or not. It is easy to find static-damaged LEDs by a light-on test or a Vf test at a lower current. (Below 1mA is recommended).

Criteria:  $V_f > 1.9V$  at  $I_f = 1\mu A$

### (5) Cleaning

Use isopropyl alcohol as a solvent for cleaning the LEDs. The other solvent may dissolve the LEDs package and the epoxy.

Ultrasonic cleaning should not be done.

### (6) Electrostatic Discharge (ESD)

The products are sensitive to static electricity or surge voltage, An ESD event may damage its die or reduce its reliability performance. When handling the products, measures against electro static discharge, including the followings, are strongly recommended.

Eliminating the charge;

Wrist strap, ESD footwear and garments, ESD floors

Grounding the equipment and tools at workstation





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ESD table / shelf mat (conductive materials)

Proper grounding techniques are required for all devices, equipment and machinery used in the assembly of the products, Also note that surge protection should be considered in the design of customer products.

If tools or equipment contain insulating materials, such as glass or plastic, proper measures against electro static discharge, including the followings are strongly recommended.

Dissipating the charge with conductive materials

Preventing the charge generation with moisture

Neutralizing the charge with ionizer

(7) Others

When using the LEDs, it must care that the reverse voltage will not exceed the absolute maximum rating.

The LED light is enough to injure human eyes, so it should avoid looking at LED light directly.

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**NOTE.**

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